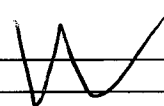


Date: Thursday, 07/08/2008 7:20:23 AM  
User: Linda Lacelle

# Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D205-633-015
Job Number	: 41040		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: DISASSEMBLE15
This Issue	: 07/08/2008 S.O. No. :	Drawing Number	: DISASSEMBLE
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : LARGE FAB ASSY	Drawing Revision	:
Previous Run	: 40673	Material	:
Written By	: 	Due Date	: 14/08/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D205-633-015 B 23207

DISASSEMBLE KIT AND RETURN PARTS TO STOCK:

1 X D2563 STEP WELDMENT B 23207A

2 X D2022-101 B 21505

2 X D2022-103 B 16062

1 X D2562-005 B 23224

1 X D2565-301 B 20848

1 X D2565-303 B 20849

1 X D2565-305 B 20850

1 X D2565-307 B 20851

1 X D2565-309 B 20852

1 X D3165-1 B 23234

1 X AN44 7A B 17653 (1x)

8/8/7

50

Date: Thursday, 07/08/2008 7:20:23 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-633-015

Job Number: 41040

Part Number: DISASSEMBLE15

Job Number:



Seq. #:

Machine Or Operation:

Description :

2 ~~1~~ X AN45A B 13247 (1X)

3 ~~1~~ X AN46A B 16067

2 ~~1~~ X AN47A B 16199

1 ~~1~~ X AN414A B 14600

1 ~~1~~ X AN410A B 15003

1 ~~1~~ X AN514A B 11921

14 ~~5~~ X AN960JD416 B 16941

4 ~~1~~ X AN960JD516 B 16527

8 ~~1~~ X MS21042L4 B 15924

4 ~~1~~ X MS21042L5 B 16822 (2X)

ADJUST ACCPAC

W 8.8.07

8/8/7

SP

2.0

D205633015

Heli-Access-Step



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
Heli-Access-Step

3.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

W 08/08/07

Job Completion



W 8.8.07

Date: Thursday, 07/08/2008 7:01:46 AM

User: Linda Lacelle

**Bill of Manufacturing**

**Part Number** : D205633015  
**Drawing Name** : HELI ACCESS STEP

**Revision** : N/A  
**Default Qty.** : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	0.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
3	D2563	STEP WELDMENT	1.00	Each	0.00	0.00
▪ 1	D2244116	Pick:	1.00	Each	0.00	0.00
▪ 2	D267334	Pick:	2.00	Each	0.00	0.00
▪ 3	D2561	Pick:	2.00	Each	0.00	0.00
▪ 4	D2564	Pick:	2.00	Each	0.00	0.00
▪ 5	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	0.00	Hours	90.00	0.00
▪ 6	QC9	VISUAL WELDING INSPECTION	0.00	Hours	26.00	0.00
▪ 7	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	0.00	0.00
▪ 8	HAND FINISHING1	HAND FINISHING RESOURCE #1	0.00	Hours	56.00	0.00
▪ 9	QC3	INSPECT POWDER COAT/CHEMICAL	0.00	Hours	26.00	0.00
▪ 10	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	0.00	Hours	90.00	0.00
▪ 11	QC9	VISUAL WELDING INSPECTION	0.00	Hours	26.00	0.00
▪ 12	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	43.00	0.00
▪ 13	POWDER COATING	POWDER COATING	0.00	Hours	62.00	0.00
▪ 14	HAND FINISHING1	HAND FINISHING RESOURCE #1	0.00	Hours	56.00	0.00
▪ 15	QC3	INSPECT POWDER COAT/CHEMICAL	0.00	Hours	0.00	0.00
▪ 16	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
4	D2022101	Pick: Packing Kit	2.00	Each	0.00	0.00
5	D2022103	Pick: Packing Kit	2.00	Each	0.00	0.00
6	D2562005	Pick: Packing Kit	1.00	Each	0.00	0.00
7	D2565301	Pick: Packing Kit	1.00	Each	0.00	0.00
8	D2565303	Pick: Packing Kit	1.00	Each	0.00	0.00
9	D2565305	Pick: Packing Kit	1.00	Each	0.00	0.00
10	D2565307	Pick: Packing Kit	1.00	Each	0.00	0.00
11	D2565309	Pick: Packing Kit	1.00	Each	0.00	0.00
12	D31651	Pick: Packing Kit	1.00	Each	31.66	31.66
13	AN44 7A	Pick: Packing Kit	2.00	Each	0.00	0.00
14	AN45A	Pick: Packing Kit	1.00	Each	0.00	0.00
15	AN46A	Pick: Packing Kit	3.00	Each	0.00	0.00
16	AN47A	Pick: Packing Kit	2.00	Each	0.00	0.00
17	AN414A	Pick: Packing Kit	1.00	Each	0.00	0.00
18	AN410A	Pick: Packing Kit	1.00	Each	0.00	0.00
19	AN514A	Pick: Packing Kit	1.00	Each	0.00	0.00
20	AN960JD416	Pick: Packing Kit	14.00	Each	0.00	0.00
21	AN960JD516	Pick: Packing Kit	4.00	Each	0.00	0.00
22	MS21042L4	Pick: Packing Kit	8.00	Each	0.00	0.00
23	MS21042L5	Pick: Packing Kit	2.00	Each	0.00	0.00
24	D2563	Pick: Packing Kit	1.00	Each	0.00	0.00
25	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
26	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
27	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
<b>Total BOM Cost</b>						<b>31.66</b>